About the Montana Brewers Association and its Breweries

- The Montana Brewers Association was officially organized in 2008 and is devoted to the development of a strong, responsible, and growing craft brewing industry in Montana.
- MBA members are committed to producing the finest handcrafted beers found in the country.
- Members of the MBA are devoted to the communities in which they live and are dedicated to contributing to them.
- MBA members join with local non-profit causes on a regular basis to support their missions.
- MBA members support and employ the services of other local and Montana-based businesses whenever possible.

 Montana-made beer is a value-added product, using malted grains grown in Montana and throughout the Northwest.

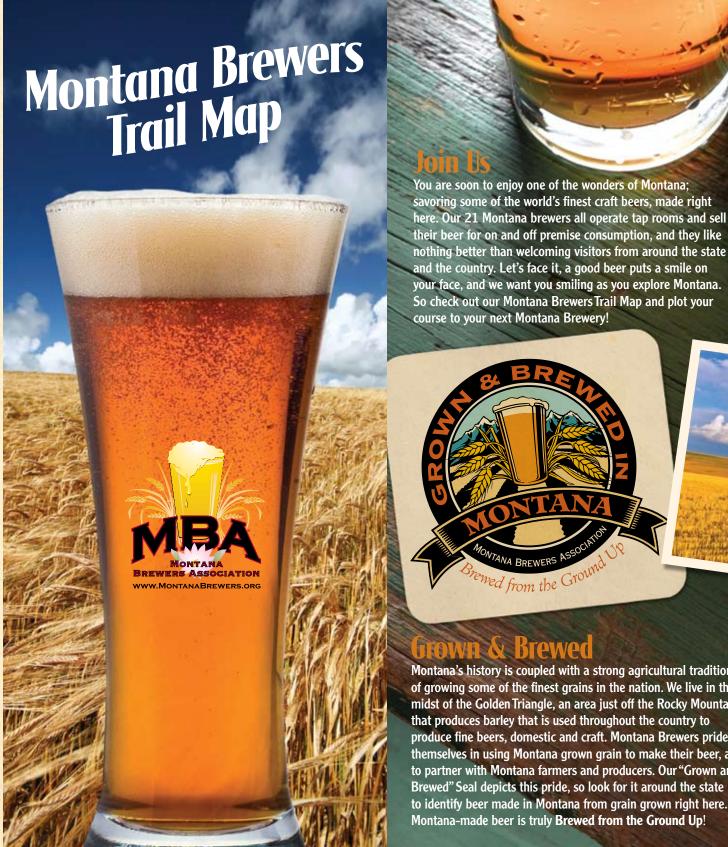
The Montana Brewers Association encourages you to drink responsibly. Enjoy your Montana craft beer with a good meal. Know when you've reached your limit, and NEVER drive when you have.

There are dozens of Montana-made craft beers to enjoy. Knowing the style, character and strength of your favorite brew can help you enjoy the experience – and get you home safely.



Support Montana Brewers. Buy a Brew Crew Card for \$25 and get a free pint at participating breweries.

> For more information visit www.Montanabrewers.org



Montana Brewers:

- Utilize over 1000 retailers, and sell their products in 22 states.
- Produce over 200 brands of beer that are sold throughout the state.
- Manufacture and package over 75,000 barrels (2,325.000 gallons) of fine handcrafted beer in pints, bottles, cans, and kegs each year.
- Use over 5 million pounds of malted grain, approximately half of which is grown in Montana.

- Distribute products through Montana's beer and wine wholesale distributors.
- Experienced an 8% growth in barrels of beer produced in 2009.
- Employ more than 200 Montanans.
- Employ the staff of dozens of trade companies statewide such as plumbers, electricians, refrigeration, and general contractors.

of growing some of the finest grains in the nation. We live in the midst of the Golden Triangle, an area just off the Rocky Mountains that produces barley that is used throughout the country to produce fine beers, domestic and craft. Montana Brewers pride themselves in using Montana grown grain to make their beer, and to partner with Montana farmers and producers. Our "Grown and Brewed" Seal depicts this pride, so look for it around the state to identify beer made in Montana from grain grown right here.

Growth of the craft brewing industry by volume was 7.2% in 2009, compared to 5.9% in 2008.

About U.S. Craft

- Overall, beer sales were down 2.2% in 2009.
- Craft brewers sold an estimated 9.115.635 barrels of beer in 2009, up from 8,501,713 in 2008.
- Craft brewing sales in 2009 was 4.3% by total volume and 6.9% by dollars of total beer sales.
- 1.585 breweries operated for some or all of 2009, the highest total since before Prohibition.

Montana's history is coupled with a strong agricultural tradition Montana-made beer is truly Brewed from the Ground Up!

The Montana is a big state—about a 700-mile drive from **Brewery Trail Routes**

Montana is a big state the east to west boundaries. That means there's a lot to see out here under the Big Skyand a thousand routes on how to see it, way too many to cover in this brochure.

Go to WWW.VISITMT.COM to learn more about the great state of Montana, and to obtain ideas on routes to take, places to stay and things to do along the way. Or, ask your local brewery staff as you make your way on the Montana Brewers Trail!



Angry Hank's Brewery

2405 First Ave. North Billings, MT 59101 406-252-3370 Mon - Sat 4 - 8 pm



2 Bayern Brewing

1507 Montana St. Missoula, MT 59801 www.bayernbrewery.com 406-721-1482 Mon - Fri 10 am - 8 pm Sat - Sun Noon - 8 pm



3 Beaver Creek Brewery

104 Orgain Rd. Wibaux, MT 59353 www.beavercreekbrewery.com 406-795-2337 Thurs - Sun 4 - 8 pm



Bitterroot Brewing

101 Marcus St. Hamilton, MT 59840 www.bitterrootbrewing.com 406-363-7468 Mon - Sat 11:30 am - 8 pm, Sun 2 pm - 6 pm



6 Blackfoot River Brewing

54 South Park Ave. Helena, MT 59601 www.blackfootriverbrewing.com 406-449-3005 Daily 2 - 8 pm



6 Blacksmith Brewing

114 Main St. Stevensville, MT 59870 www.blacksmithbrewing.com 406-777-0680 Sun - Fri 2 - 8 pm, Sat 12 - 8 pm



Bozeman Brewing

504 N. Broadway Bozeman, MT 59715 www.bozemanbrewing.com 406-585-9142 Daily 4 - 8 pm, Fri 12:30 - 8 pm



8 Carter's Brewing

2526-B Montana Ave. Billings, MT 59101 www.cartersbrewing.com 406-252-0663 Mon - Sat 4 - 8 pm



Great Northern Brewing

2 Central Ave. Whitefish, MT 59937 www.greatnorthernbrewing.com 406-863-1000 Daily Noon - 10 pm, Summer 11 am - 10 pm X



Harvest Moon Brewing

7 5th Street South Belt, MT 59412 www.harvestmoonbrew.com 406-277-3188 Mon - Fri 10 am - 4 pm

Kettlehouse Brewing

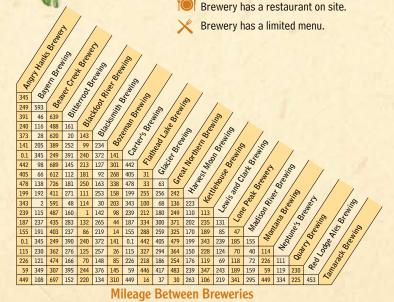
• 602 Myrtle St. Mon - Sat Noon - 9 pm

• 313 No. 1st Street West Mon - Wed 3 - 9 pm Thurs - Sat Noon - 9 pm Missoula, MT 59801 www.kettlehouse.com 406-728-1660



Lewis and Clark Brewing

939 Getchell St. Helena, MT 59601 www.lewisandclarkbrewing.com 406-442-5960 Mon - Thurs 4 - 8 pm, Fri - Sat 2 - 8 pm



YELLOWSTONE

NATIONAL

Lewistown

Musselshell River

Great Falls



Map is not to scale.

Little Bighorn

Battlefield

National Monument

5 Lone Peak Brewery

Miles City

48 Market Place Big Sky, MT 59716 www.lonepeakbrewery.com 406-579-6299 Summer Daily: 11:30 am - 8 pm



Madison River Brewing

20900-B Frontage Rd Belgrade, MT 59714 www.madisonriverbrewing.com 406-388-0322 Tue - Sat 2 - 8 pm



Montana Brewing

113 N. Broadway Billings, MT 59101 www.montanabrewing company.com 406-252-9200 Mon - Sat 11 am - 2 am



® Neptune's Brewery

119 North L Street Livingston, MT 59047 www.neptunesbrewery.com 406-222-7837 Daily 4 - 8 pm



Quarry Brewing

45 W. Galena St. Butte, MT 59701 www.wedigbeer.com 406-723-0245 Mon - Sat 1 - 8 pm, Sun 1 - 6 pm



Red Lodge Ales Brewing

1445 N. Broadway Red Lodge, MT 59068 www.redlodgeales.com 406-446-4607 Mon - Sat 11 am - 9 pm Sun 4 - 9 pm



4 Tamarack Brewing

105 Blacktail Road Suite #1 Lakeside, MT 59922 www.tamarackbrewing.com 406-844-0244 Daily from 11 am

