

# About the Montana Brewers Association and its Breweries

- The Montana Brewers Association was officially organized in 2008 and is devoted to the development of a strong, responsible, and growing craft brewing industry in Montana.
- MBA members are committed to producing the finest handcrafted beers found in the country.
- Members of the MBA are devoted to the communities in which they live and are dedicated to contributing to them.
- MBA members join with local non-profit causes on a regular basis to support their missions.
- MBA members support and employ the services of other local and Montana-based businesses whenever possible.
- Montana-made beer is a value-added product, using malted grains grown in Montana and throughout the Northwest.



The Montana Brewers Association encourages you to drink responsibly. Enjoy your Montana craft beer with a good meal. Know when you've reached your limit, and NEVER drive when you have.

There are dozens of Montana-made craft beers to enjoy. Knowing the style, character and strength of your favorite brew can help you enjoy the experience – and get you home safely.



Support Montana Brewers. Buy a **Brew Crew Card** for \$25 and get a free pint at participating breweries.

For more information visit  
[www.Montanabrewers.org](http://www.Montanabrewers.org)

## Montana Brewers Trail Map



### Join Us

You are soon to enjoy one of the wonders of Montana; savoring some of the world's finest craft beers, made right here. Our 21 Montana brewers all operate tap rooms and sell their beer for on and off premise consumption, and they like nothing better than welcoming visitors from around the state and the country. Let's face it, a good beer puts a smile on your face, and we want you smiling as you explore Montana. So check out our Montana Brewers Trail Map and plot your course to your next Montana Brewery!



### Grown & Brewed

Montana's history is coupled with a strong agricultural tradition of growing some of the finest grains in the nation. We live in the midst of the Golden Triangle, an area just off the Rocky Mountains that produces barley that is used throughout the country to produce fine beers, domestic and craft. Montana Brewers pride themselves in using Montana grown grain to make their beer, and to partner with Montana farmers and producers. Our "Grown and Brewed" Seal depicts this pride, so look for it around the state to identify beer made in Montana from grain grown right here. Montana-made beer is truly **Brewed from the Ground Up!**

### Montana Brewers:

- Utilize over 1000 retailers, and sell their products in 22 states.
- Produce over 200 brands of beer that are sold throughout the state.
- Manufacture and package over 75,000 barrels (2,325,000 gallons) of fine handcrafted beer in pints, bottles, cans, and kegs each year.
- Use over 5 million pounds of malted grain, approximately half of which is grown in Montana.
- Distribute products through Montana's beer and wine wholesale distributors.
- Experienced an 8% growth in barrels of beer produced in 2009.
- Employ more than 200 Montanans.
- Employ the staff of dozens of trade companies statewide such as plumbers, electricians, refrigeration, and general contractors.



### About U.S. Craft Brewing:

- Growth of the craft brewing industry by volume was 7.2% in 2009, compared to 5.9% in 2008.
- Overall, beer sales were down 2.2% in 2009.
- Craft brewers sold an estimated 9,115,635 barrels of beer in 2009, up from 8,501,713 in 2008.
- Craft brewing sales in 2009 was 4.3% by total volume and 6.9% by dollars of total beer sales.
- 1,585 breweries operated for some or all of 2009, the highest total since before Prohibition.

(Source: Brewers Association)

# The Montana Brewery Trail Routes

Montana is a big state—about a 700-mile drive from the east to west boundaries. That means there's a lot to see out here under the Big Sky—and a thousand routes on how to see it, way too many to cover in this brochure.

Go to [WWW.VISITMT.COM](http://WWW.VISITMT.COM) to learn more about the great state of Montana, and to obtain ideas on routes to take, places to stay and things to do along the way. Or, ask your local brewery staff as you make your way on the Montana Brewers Trail!



**1 Angry Hank's Brewery**  
2405 First Ave. North  
Billings, MT 59101  
406-252-3370  
Mon - Sat 4 - 8 pm



**2 Bayern Brewing**  
1507 Montana St.  
Missoula, MT 59801  
[www.bayernbrewery.com](http://www.bayernbrewery.com)  
406-721-1482  
Mon - Fri 10 am - 8 pm  
Sat - Sun Noon - 8 pm



**3 Beaver Creek Brewery**  
104 Orgain Rd.  
Wibaux, MT 59353  
[www.beavercreekbrewery.com](http://www.beavercreekbrewery.com)  
406-795-2337  
Thurs - Sun 4 - 8 pm



**4 Bitterroot Brewing**  
101 Marcus St.  
Hamilton, MT 59840  
[www.bitterrootbrewing.com](http://www.bitterrootbrewing.com)  
406-363-7468  
Mon - Sat 11:30 am - 8 pm,  
Sun 2 pm - 6 pm



**5 Blackfoot River Brewing**  
54 South Park Ave.  
Helena, MT 59601  
[www.blackfootriverbrewing.com](http://www.blackfootriverbrewing.com)  
406-449-3005  
Daily 2 - 8 pm



**6 Blacksmith Brewing**  
114 Main St.  
Stevensville, MT 59870  
[www.blacksmithbrewing.com](http://www.blacksmithbrewing.com)  
406-777-0680  
Sun - Fri 2 - 8 pm, Sat 12 - 8 pm



**7 Bozeman Brewing**  
504 N. Broadway  
Bozeman, MT 59715  
[www.bozemanbrewing.com](http://www.bozemanbrewing.com)  
406-585-9142  
Daily 4 - 8 pm, Fri 12:30 - 8 pm



**8 Carter's Brewing**  
2526-B Montana Ave.  
Billings, MT 59101  
[www.cartersbrewing.com](http://www.cartersbrewing.com)  
406-252-0663  
Mon - Sat 4 - 8 pm



**9 Flathead Lake Brewing**  
26008 East Lake Shore Drive  
Bigfork, MT 59911  
[www.flatheadlakebrewing.com](http://www.flatheadlakebrewing.com)  
406-837-0353  
June - Sept: Daily 11 am - 8 pm  
Oct - May: Wed - Sun 11 am - 8 pm



**10 Glacier Brewing**  
6 Tenth Avenue East  
Polson, MT 59860  
406-883-2595  
[www.glacierbrewing.com](http://www.glacierbrewing.com)  
Daily Noon - 8 pm



**11 Great Northern Brewing**  
2 Central Ave.  
Whitefish, MT 59937  
[www.greatnorthernbrewing.com](http://www.greatnorthernbrewing.com)  
406-863-1000  
Daily Noon - 10 pm,  
Summer 11 am - 10 pm



**12 Harvest Moon Brewing**  
7 5th Street South  
Belt, MT 59412  
[www.harvestmoonbrew.com](http://www.harvestmoonbrew.com)  
406-277-3188  
Mon - Fri 10 am - 4 pm



Map is not to scale.

Brewery has a restaurant on site.  
 Brewery has a limited menu.



**13 Kettlehouse Brewing**  
• 602 Myrtle St.  
Mon - Sat Noon - 9 pm  
• 313 No. 1st Street West  
Mon - Wed 3 - 9 pm  
Thurs - Sat Noon - 9 pm  
Missoula, MT 59801  
[www.kettlehouse.com](http://www.kettlehouse.com)  
406-728-1660



**14 Lewis and Clark Brewing**  
939 Getchell St.  
Helena, MT 59601  
[www.lewisandclarkbrewing.com](http://www.lewisandclarkbrewing.com)  
406-442-5960  
Mon - Thurs 4 - 8 pm,  
Fri - Sat 2 - 8 pm

Angry Hank's Brewery	345
Bayern Brewing	249
Beaver Creek Brewery	593
Bitterroot Brewing	391
Blackfoot River Brewing	46
Blacksmith Brewing	639
Bozeman Brewing	240
Carter's Brewing	116
Flathead Lake Brewing	488
Glacier Brewing	161
Great Northern Brewing	28
Harvest Moon Brewing	620
Kettlehouse Brewing	20
Lewis and Clark Brewing	143
Lone Peak Brewing	141
Madison River Brewing	205
Montana Brewing	389
Neptune's Brewery	252
Quarry Brewing	99
Red Lodge Ales Brewing	234
Tamarack Brewing	0.1
Wibaux Brewing	345
Wolf Point Brewing	249
Yellowstone Brewing	391
Zion Brewing	240
3rd Street Brewing	372
4th Street Brewing	141
5th Street Brewing	345
6th Street Brewing	249
7th Street Brewing	391
8th Street Brewing	240
9th Street Brewing	372
10th Street Brewing	141
11th Street Brewing	345
12th Street Brewing	249
13th Street Brewing	391
14th Street Brewing	240
15th Street Brewing	372
16th Street Brewing	141
17th Street Brewing	345
18th Street Brewing	249
19th Street Brewing	391
20th Street Brewing	240
21st Street Brewing	372
22nd Street Brewing	141
23rd Street Brewing	345
24th Street Brewing	249
25th Street Brewing	391
26th Street Brewing	240
27th Street Brewing	372
28th Street Brewing	141
29th Street Brewing	345
30th Street Brewing	249
31st Street Brewing	391
32nd Street Brewing	240
33rd Street Brewing	372
34th Street Brewing	141
35th Street Brewing	345
36th Street Brewing	249
37th Street Brewing	391
38th Street Brewing	240
39th Street Brewing	372
40th Street Brewing	141
41st Street Brewing	345
42nd Street Brewing	249
43rd Street Brewing	391
44th Street Brewing	240
45th Street Brewing	372
46th Street Brewing	141
47th Street Brewing	345
48th Street Brewing	249
49th Street Brewing	391
50th Street Brewing	240
51st Street Brewing	372
52nd Street Brewing	141
53rd Street Brewing	345
54th Street Brewing	249
55th Street Brewing	391
56th Street Brewing	240
57th Street Brewing	372
58th Street Brewing	141
59th Street Brewing	345
60th Street Brewing	249
61st Street Brewing	391
62nd Street Brewing	240
63rd Street Brewing	372
64th Street Brewing	141
65th Street Brewing	345
66th Street Brewing	249
67th Street Brewing	391
68th Street Brewing	240
69th Street Brewing	372
70th Street Brewing	141
71st Street Brewing	345
72nd Street Brewing	249
73rd Street Brewing	391
74th Street Brewing	240
75th Street Brewing	372
76th Street Brewing	141
77th Street Brewing	345
78th Street Brewing	249
79th Street Brewing	391
80th Street Brewing	240
81st Street Brewing	372
82nd Street Brewing	141
83rd Street Brewing	345
84th Street Brewing	249
85th Street Brewing	391
86th Street Brewing	240
87th Street Brewing	372
88th Street Brewing	141
89th Street Brewing	345
90th Street Brewing	249
91st Street Brewing	391
92nd Street Brewing	240
93rd Street Brewing	372
94th Street Brewing	141
95th Street Brewing	345
96th Street Brewing	249
97th Street Brewing	391
98th Street Brewing	240
99th Street Brewing	372
100th Street Brewing	141

Mileage Between Breweries



**17 Montana Brewing**  
113 N. Broadway  
Billings, MT 59101  
[www.montanabrewing.com](http://www.montanabrewing.com)  
406-252-9200  
Mon - Sat 11 am - 2 am



**18 Neptune's Brewery**  
119 North L Street  
Livingston, MT 59047  
[www.neptunesbrewery.com](http://www.neptunesbrewery.com)  
406-222-7837  
Daily 4 - 8 pm



**19 Quarry Brewing**  
45 W. Galena St.  
Butte, MT 59701  
[www.wedigbeer.com](http://www.wedigbeer.com)  
406-723-0245  
Mon - Sat 1 - 8 pm, Sun 1 - 6 pm



**20 Red Lodge Ales Brewing**  
1445 N. Broadway  
Red Lodge, MT 59068  
[www.redlodgeales.com](http://www.redlodgeales.com)  
406-446-4607  
Mon - Sat 11 am - 9 pm  
Sun 4 - 9 pm



**15 Lone Peak Brewery**  
48 Market Place  
Big Sky, MT 59716  
[www.lonepeakbrewery.com](http://www.lonepeakbrewery.com)  
406-579-6299  
Summer Daily: 11:30 am - 8 pm



**16 Madison River Brewing**  
20900-B Frontage Rd  
Belgrade, MT 59714  
[www.madisonriverbrewing.com](http://www.madisonriverbrewing.com)  
406-388-0322  
Tue - Sat 2 - 8 pm



**21 Tamarack Brewing**  
105 Blacktail Road Suite #1  
Lakeside, MT 59922  
[www.tamarackbrewing.com](http://www.tamarackbrewing.com)  
406-844-0244  
Daily from 11 am