Montana Brewers:

- Utilize over 5000 retailers, and sell their products in 24 states.
- Produce over 350 brands of beer that are sold throughout
- Manufacture and package over 120,000 barrels (3,960,000) gallons) of fine handcrafted beer in pints, bottles, cans, and kegs each year.
- Use over 6.5 million pounds of malted grain, approximately half of which is grown in Montana.
- · Had a positive impact of over \$50,000,000 on Montana's economy.
- · Experienced growth of over 15 % in barrels of beer produced in 2013.
- Had an employment impact of over 500 jobs in Montana in 2013.
- Employ the staff of dozens of trade companies statewide such as plumbers, electricians, refrigeration, and general contractors.

Select Associates Supporting Montana Craft Beer



American Welding and Gas 320 North 11th St., Billings 406 256-3330 amwelding.com



McDantim. Inc.

3730 North Montana Ave., Helena 406-442-5153 mcdantim.com



Montana Brewery Tours

Missoula 406-544-6864 mtbrewtours.com (a)



Montana Cider Works

261 Rve Creek Road Darby, MT 406-360-5078 montanacider.com (a)



Rhinoceros

406-721-6061

158 Ryman, Missoula Mon − Sun 11 am − 2 am × @

SYSCO SYSCO Montana 1509 Monad Road 406-869-2734

sysco.com a



About U.S. Craft Brewing:

an increase of almost 2,000 from 2012.

(13,200,000 barrels).

over the last decade.

all U.S. operating breweries.

• Craft brewers currently provide an estimated 110,273 jobs,

• Growth of the craft brewing industry by volume was 18%

in 2013 (15,600,000 barrels), compared to 15% in 2012

• Craft dollar share of the total U.S. beer market reached 14.3

estimated at \$14.3 billion, up from \$11.9 billion in 2012.

• Craft beer has now averaged 10.9 percent growth per year

• In 2013, craft brewers reached 7.8 percent volume of the

total U.S. beer market, up from 6.5 percent in 2012.

• The number of operating breweries in the U.S. in 2013

demonstrating that craft breweries make up 98 percent of

totaled 2,822, with 2,768 of those considered craft,

percent in 2013, as retail dollar value from craft brewers was

You are soon to enjoy one of the wonders of Montana; savoring some of the world's finest craft beers, made right here. There are over 50 Montana breweries, and they sell their beer by the glass or by the growler. They like nothing better than welcoming visitors from around the state and the country. Let's face it, a good beer puts a smile on your face, and we want you smiling as you explore Montana. So check out our Montana Brewers Trail Map and plot your course to your next Montana Brewery!



About the Montana Brewers Association and its Breweries

- The Montana Brewers Association was officially organized in 2008 and is devoted to the development of a strong, responsible, and growing craft brewing industry in Montana.
- MBA members are committed to producing the finest handcrafted beers found in the country.
- Members of the MBA are devoted to the communities in which they live and are dedicated to contributing to them.
- MBA members join with local non-profit causes on a regular basis to support their missions.
- MBA members support and employ the services of other local and Montana-based businesses whenever possible.
- Montana-made beer is a value-added product, using malted grains grown in Montana and throughout the Northwest.

Look for our "Grown and Brewed" Seal to identify beer made in Montana from grain grown right here.



The Montana Brewery Trail Routes

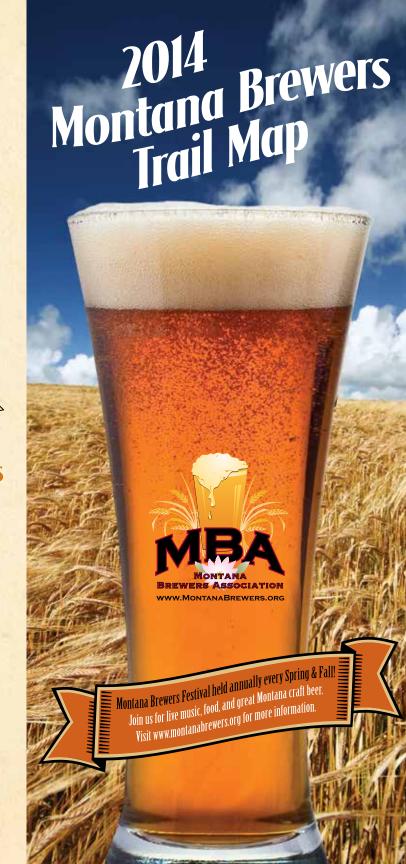
Go to WWW.VISITMT.COM to learn more about the great state of Montana, and to obtain ideas on routes to take, places to stay and things to do along the way. Or, ask your local brewery staff as you make your way on the Montana Brewers Trail!

The Montana Brewers Association encourages you to drink responsibly. Enjoy your Montana craft beer with a good meal. Know when you've reached your limit, and NEVER drive when you have.

There are dozens of Montana-made craft beers to enjoy. Knowing the style, character and strength of your favorite brew can help you enjoy the experience – and get you home safely.



Support Montana Brewers. Buy a Brew Crew Card for \$40 and get a free pint at 32 participating breweries. For more information visit www.Montanabrewers.org





406 Brewing

101 East Oak, Suite D, Bozeman 406-600-0181 Daily: 10 am - 8 pm



2 Beaver Creek Brewery

104 Orgain Road, Wibaux beavercreekbrewery.com 406-795-2337 Thurs - Sun: 4 pm - 8 pm



3 Beaverhead Brewing

218 So. Montana St., Dillon beaverheadbeer.com Opening Summer 2014



Bitter Root Brewing

101 Marcus St., Hamilton bitterrootbrewing.com 406-363-7468 Mon - Sat: 11:30 am - 8 pm Sun: 2 pm – 6 pm



6 Blackfoot River Brewing

66 South Park Ave., Helena blackfootriverbrewing.com 406-449-3005 Daily: 2 pm - 8 pm



6 Blacksmith Brewing 114 Main St., Stevensville

blacksmithbrewing.com 406-777-0680 Sun - Thurs: 2 pm - 8 pm Fri & Sat: Noon - 8 pm

Note this map includes members of the Montana Brewers Association upon publication, and may not contain all active Montana breweries. For a complete list of Montana breweries visit



www.montanabreweres.org

O Bonsai Brewing

Mountain Mall 6475 Hwy 93 S. Suite 45. Whitefish 406-730-1717 facebook.com/bonsaibrew Wed - Fri: 3 pm to 8 pm Sat: 12 pm to 8 pm



8 Bowser Brewing 1826 10th Avenue South.

Great Falls bowserbrew.com, 406-315-1340 Daily: Noon - 8 pm



Bozeman Brewing

504 N. Broadway, Bozeman bozemanbrewing.com, 406-585-9142 Daily: 2 pm - 8 pm, Fri: Noon - 8 pm



Bridger Brewing

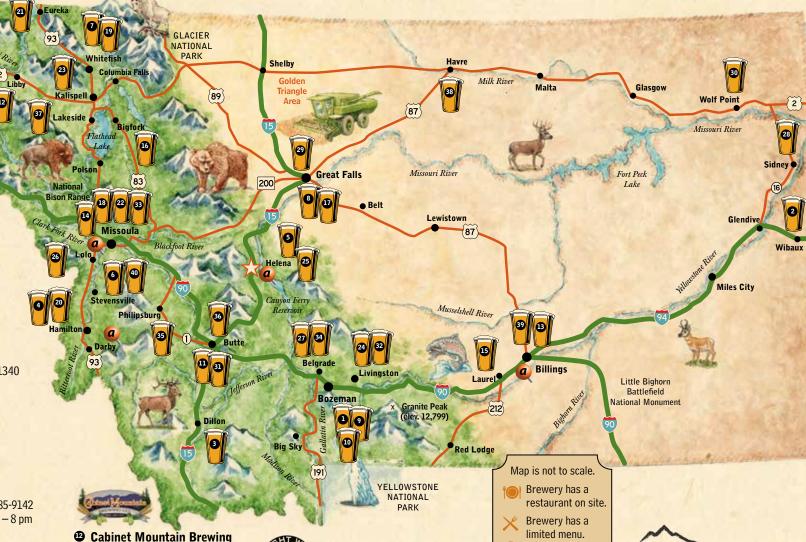
1609 South 11th Avenue Bozeman bridgerbrewing.com 406-587-2124 Daily: 11:30 am - 9 pm

Butte Brewing Co.

Butte Brewing

465 East Galena Street, Butte buttebrewing.com, 406-491-5980 Opening Summer 2014

The Montana Brewery Association Members



206 Mineral Ave, Libby 406-293-BREW (2739) cabinetmountainbrewing.com Opening Summer 2014



(B) Canyon Creek Brewery

3060 Gabel Road, Billings 406-656-2528 facebook.com/canyoncreekbrewing Daily: 2 pm - 8 pm Spring and Summer: Mon - Thurs: 2 pm - 8 pm Fri - Sun: Noon - 8 pm



@ Draught Works Brewing

915 Toole Ave., Missoula draughtworksbrewery.com 406-541-1592 Daily: Noon - 9 pm



Fat Jack's Tap Room

317 E. Main, Laurel 406-530-1762 Mon - Sat: 4 pm - 8 pm



Flathead Lake Brewing

MBA Associate

Two Locations: 26008 East Lake Shore Rte., Bigfork 116 Holt Dr. Bigfork flatheadlakebrewing.com 406-837-0353 Daily: 3 pm - 8 pm Summer: Noon – 8 pm



The Front Brewing

215 Third Street West, Great Falls thefrontbrewing.com 406-542-5072 Sun – Wed: 10 am – 10 pm Thurs - Sat: 10 am - Midnight

Great Burn Brewing 2230 McDonald St., Missoula 406-317-1557

greatburnbrewing.com Daily: Noon – 9 pm Opening Spring 2014



@ Great Northern Brewing

2 Central Ave., Whitefish greatnorthernbrewing.com 406-863-1000 Daily: Noon - 10 pm Summer: 11 am - 10 pm



4 Higherground Brewing

518 N 1st St., Hamilton highergroundbrewing.com 406-375-5204 Tues - Sat: 11 am - 8 pm Sun: 1 pm – 8 pm



4 Homestead Ales

2525 Grave Creek Rd., Eureka Thurs – Sun: 3 pm - 8 pm406-889-3950 homesteadales.com



@ Ice Bridge Brewing

139 East Main, Missoula 586-651-2761, icebridgebrewing.com Opening Fall 2014



Kalispell Brewing

412 Main Street, Kalispell 406-756-BREW kalispellbrewing.com



2 Katabatic Brewing

117 West Park St., Livingston 406-370-5923 katabaticbrewing@blogspot.com Opening Summer 2014



Lewis and Clark Brewing

1517 Dodge Ave., Helena lewisandclarkbrewing.com 406-442-5960 Daily: 2 pm - 8 pm



4 Lolo Peak Brewing

6201 Brewery Way, Lolo 406-370-2598 lolopeakbrewing.com Daily: 11 am - 8 pm



Madison River Brewing

20900-B Frontage Rd., Belgrade madisonriverbrewing.com 406-388-0322 Daily: 2 pm - 8 pm



Meadowlark Brewing

119 S. Central Ave., Sidney website 406-433-2337 Mon − Sat: 2 pm − 8 pm



Mighty Mo Brewing

412 Central Ave., Great Falls 406-952-0342 mightmobrewing.com Daily: 11 am - 8 pm



Missouri Breaks Brewing

326 Main, Wolf Point missouribreaksbrewing.com 406-525-3697 Mon - Sat: 10 am - 8 pm (Espresso 7 am -1 pm)

Muddy Creek Brewery

www.muddycreekbrewery.com

2 E. Galena St., Butte

Opening Summer 2014

2 Neptune's Brewery

neptunesbrewery.com

Daily: 4 pm - 8 pm

One Nation Brewing

onenationbrewing.com

Outlaw Brewing

(Inside of Bar 3 Bar B-Q)

Daily: 11 am - 8 pm

100 South Broadway, Belgrade

406-222-7837

9

ONE NATION

406-207-0552

Opening 2014

OUTLAW

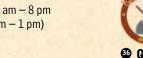
BREWING -

406-388-9182

Missoula

119 North L Street, Livingston

406-299-3645



@ Quarry Brewing

1

406-859-BREW

Daily: 10 am - 8 pm

124 W. Broadway, Butte wedigbeer.com, 406-723-0245 Mon - Sat: 1 pm - 8 pm Sun: 1 pm - 6 pm

5 Phillipsburg Brewing

101 W Broadway, Philipsburg



Tamarack Brewing

105 Blacktail Road, Lakeside tamarackbrewing.com 406-844-0244 Daily from 11 am



Triple Dog Brewing

675 1st Street West, Havre 406-399-1585 facebook.com/brewon2 Wed - Fri: 4 pm - 8 pm Sat & Sun: 11 pm - 8pm



1 Uberbrew

2305 Montana Ave., Billings uberbrewmt.com, 406-534-6960 Daily: 11 am - 9 pm



Wildwood Brewing

Stevensville wildwoodbrewing.com 406-777-2855



4018 US Hwy 93 North

Daily: 4 pm - 8 pm